



DEPARTMENT OF REGULATORY AND ECONOMIC RESOURCES (RER)
BOARD AND CODE ADMINISTRATION DIVISION
NOTICE OF ACCEPTANCE (NOA)

MIAMI-DADE COUNTY, FLORIDA
PRODUCT CONTROL SECTION
11805 SW 26 Street, Room 208
T (786) 315-2590 F (786) 315-2599
www.miamidade.gov/economy

Lawson Industries, Inc.
8501 NW 90th Street
Medley, FL 33166

SCOPE:

This NOA is being issued under the applicable rules and regulations governing the use of construction materials. The documentation submitted has been reviewed and accepted by Miami-Dade County RER-Product Control Section to be used in Miami-Dade County and other areas where allowed by the Authority Having Jurisdiction (AHJ).

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This product is approved as described herein, and has been designed to comply with the Florida Building Code, including the High Velocity Hurricane Zone.

DESCRIPTION: Series "SGD-9000 Dry Glazed" 8'0" Aluminum Sliding Glass Door w/Reinforcement- N.I.

APPROVAL DOCUMENT: Drawing No. **L9000-0902 Rev C**, titled "Series SGD-9000 Aluminum Sliding Glass Door (N.I.) Standard Steel Reinforcement", sheets 01 through 08 of 08, prepared by manufacturer, dated 06/04/09, and last revised on Nov 21, 2017, signed and sealed by Thomas J. Sotos, P. E., bearing the Miami-Dade County Product Control Section Revision stamp with the Notice of Acceptance number and Expiration date by the Miami-Dade County Product Control Section.

MISSILE IMPACT RATING: None: Approved Hurricane Protection Devices Complying w/ FBC , as applicable, are required.

Limitations:

- 1. See design Pressure chart VS door sizes, glass types and Sill height, in sheets 2.
- 2. Applicable door egress requirement to be reviewed by Building official.
- 3. See pocket installation in sheet 5. Pocket wall is not part of this approval and to be reviewed by AHJ.

LABELING: Each unit shall bear a permanent label with the manufacturer's name or logo, city, state, series, and following statement: "Miami-Dade County Product Control Approved", unless otherwise noted herein.

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This NOA revises NOA #17-0608.06 and consists of this page 1 and evidence pages E-1, E-2 and E-3, as well as approval document mentioned above.

The submitted documentation was reviewed by **Ishaq I. Chanda, P. E.**



8
11/18/18

NOA No. 17-1212.07
Expiration Date: August 26, 2022
Approval Date: January 25, 2018
Page 1

NOTICE OF ACCEPTANCE: EVIDENCE SUBMITTED

1. Evidence submitted in previous files

A. DRAWINGS

1. Manufacturer's die drawings and sections.
(Submitted under NOA's No.'s 99-0517.04 and 09-0706.06)
2. Drawing No. **L9000-0902**, titled "Series SGD-9000 Aluminum Sliding Glass Door (N.I.) Standard Steel Reniforecement", sheets 01 through 08 of 08, prepared by manufacturer, dated 06/04/09, with the latest revision "B", dated 12/19/14, signed and sealed by Thomas J. Sotos, P. E.

B. TESTS

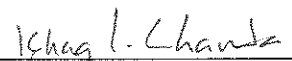
1. Test reports on: 1) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94 along with marked-up drawings and installation diagram of an Aluminum Sliding Glass Door, prepared by Hurricane Engineering & Testing, Inc., Test Reports No.'s **HETI-09-2534**, dated 05/05/09 and **HETI-09-2511**, dated 05/21/09, both signed and sealed by Candido F. Font, P. E.
(Submitted under NOA No. 09-0706.07)
2. Test reports on: 1) Air Infiltration Test, per FBC, TAS 202-94
2) Uniform Static Air Pressure Test, Loading per FBC TAS 202-94
3) Water Resistance Test, per FBC, TAS 202-94
4) Forced Entry Test, Type "C" sliding door, Grade 10, per FBC 2411.3.2.1, TAS 202-94 and per ASTM F 842-04
along with marked-up drawings and installation diagram of an Aluminum Sliding Glass Door, prepared by Fenestration Testing Laboratory, Inc., Test Reports No.'s **FTL-2019, FTL-2021, FTL-2023, FTL-2024, FTL-2025, FTL-2026, FTL-2028, FTL-2029** and **FTL-2030**, dated 01/04/99, all signed and sealed by Gilbert Diamond, P. E.
(Submitted under NOA No. 99-0517.04)

C. CALCULATIONS

1. Anchor verification calculations and structural analysis, complying with FBC, prepared by Lawson Industries, Inc., dated 04/28/15, signed and sealed by Thomas J. Sotos, P. E.
(Submitted under NOA No. 14-0908.04)
2. Glazing complies with **ASTM E1300-04/ 09**

D. QUALITY ASSURANCE

1. Miami-Dade Department of Regulatory and Economic Resources (RER).



Ishaq I. Chanda, P. E.
Product Control Examiner
NOA No. 17-1212.07

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E. MATERIAL CERTIFICATIONS

1. Technical data sheet of flexible vinyl compound FPVC 7267-75 (White) & FPVC 7200-75 (Black), published by Team Plastics, Inc./ Bayshore Vinyl Compounds, Inc. a division of Mexichem SAB de CV, LLC.

F. STATEMENTS

1. Statement letter of conformance to and complying with **FBC 5th Edition (2014)**, issued by manufacturer, dated 05/24/17, signed and sealed by Thomas J. Sotos, P. E.
2. Statement letter of no financial interest, dated 06/22/09, signed and sealed by Thomas J. Sotos, P. E.
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5. Laboratory compliance letter for Test Reports No.'s **FTL-2019**, **FTL-2021**, **FTL-2023**, **FTL-2024**, **FTL-2025**, **FTL-2028**, **FTL-2029** and **FTL-2030**, issued by Fenestration Testing Laboratory, Inc., dated 01/04/99, all signed and sealed by Gilbert Diamond, P. E.
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G. OTHERS

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2. **New Evidence submitted.**

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Note: This revision consist of editorial changes of FBC 17 (6th Edition) code compliance.

B. Test

1. None.

Ishaq I. Chanda

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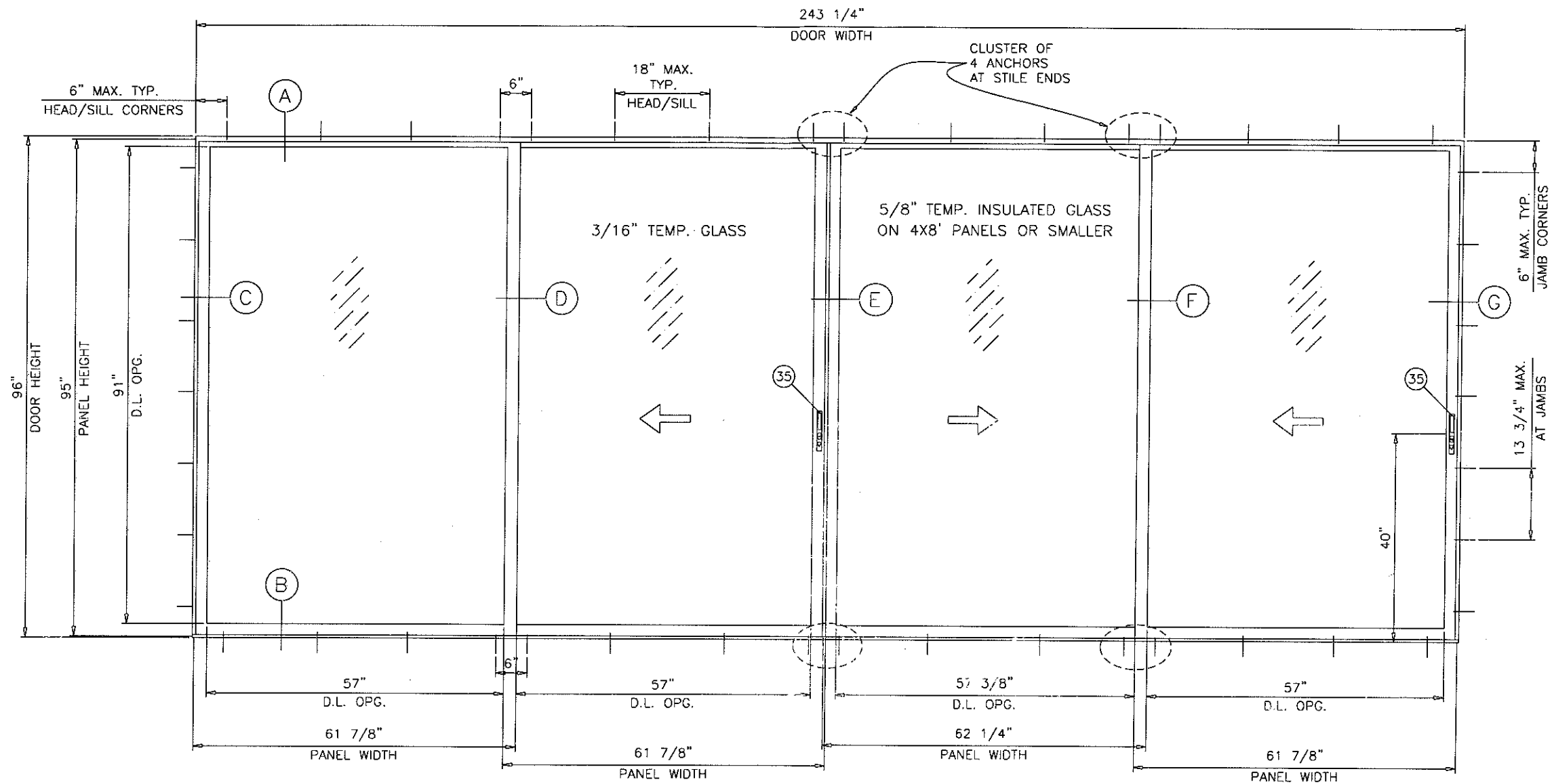
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TYPICAL ELEVATION
TESTED UNIT (OXXX)

SGD-9000 ALUMINUM SLIDING GLASS DOOR

NOTES:

SEE SHEET 2 FOR DESIGN LOAD CAPACITY OF DESIRED PANEL SIZE.

THIS PRODUCT HAS BEEN DESIGNED AND TESTED TO COMPLY WITH THE REQUIREMENTS OF THE FLORIDA BUILDING CODE (2014-5th EDITION & 2017-6th Edition).

WOOD BUCKS BY OTHERS, MUST BE ANCHORED PROPERLY TO TRANSFER LOADS TO THE STRUCTURE.

ANCHORS SHALL BE AS LISTED, SPACED AS SHOWN ON DETAILS, ANCHORS EMBEDMENT TO BASE MATERIAL SHALL BE BEYOND WALL DRESSING OR STUCCO.

ANCHORING OR LOADING CONDITIONS NOT SHOWN IN THESE DETAILS ARE NOT PART OF THIS APPROVAL.

NON-IMPACT
STANDARD REINFORCING

DOORS NOT RATED FOR IMPACT.
INSTALLATION OF THIS PRODUCT REQUIRES THE USE OF APPROVED SHUTTERS OR EXTERNAL PROTECTION DEVICES COMPLYING WITH HVHZ REQUIREMENTS.

PRODUCT REVISED
not complying with the Florida
Building Code
Acceptance No 17-1212.07
Expiration Date 04/26/2022
Thomas J. Sotos
Senior Design Product Control

LAWSON
INDUSTRIES, INC.

8501 N.W. 90 ST.
MEDLEY, FLORIDA 33166
PH No. (305) 696-8660

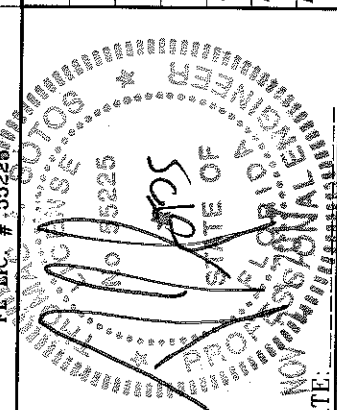
MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
STANDARD STEEL REINFORCEMENT
GENERAL NOTES AND TEST DOOR CONFIGURATION

Revision Notes:	A. Revised to Comply w/ 2010 FBC
	B. Revised to Comply w/ 2014 FBC
	C. Revised to Comply w/ 2017 FBC

Drawn By:	N. ERAZO	Date Drawn:	06/04/09
Revised By:	N. ERAZO	Date Revised:	11/01/17
Revision Level:	C	Scale:	

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FLORIDA # 55225



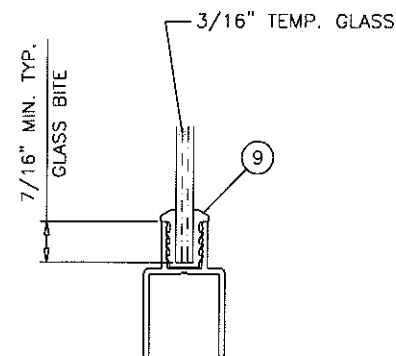
DATE:

DESIGN LOAD CAPACITY - PSF									
		3/16" TEMP. GLASS							
PANEL WIDTH NOMINAL FT./IN.	DOOR HEIGHT FT./IN.	1-3/4" SILL		2-1/4" SILL		2-1/2" SILL		3" SILL	
		EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)	EXT. (+)	INT. (-)
2/6	6/8	40.7	99.0	56.7	99.0	63.3	99.0	77.8	99.0
3/0		40.7	87.2	56.7	87.2	63.3	87.2	77.8	87.2
4/0		40.7	73.1	56.7	73.1	63.3	73.1	73.1	73.1
5/0		40.7	65.9	56.7	65.9	63.3	65.9	65.9	65.9
2/6	8/0	40.7	79.3	56.7	79.3	63.3	79.3	77.8	79.3
3/0		40.7	69.1	56.7	69.1	63.3	69.1	69.1	69.1
4/0		40.7	56.7	56.7	56.7	56.7	56.7	56.7	56.7
5/0		40.7	49.7	49.7	49.7	49.7	49.7	49.7	49.7
2/6	9/0	40.7	59.6	56.7	59.6	59.6	59.6	59.6	59.6
3/0		40.7	50.7	50.7	50.7	50.7	50.7	50.7	50.7
4/0		39.8	39.8	39.8	39.8	39.8	39.8	39.8	39.8

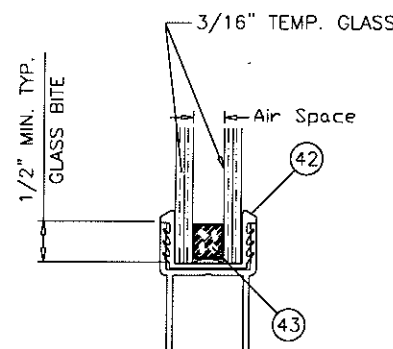
5/8" TEMP. INSULATED GLASS MAY BE USED IN 4X8' PANELS OR SMALLER.

GLASS CAPACITIES ON THIS CHART ARE BASED ON
ASTM E1300-98 (60 SEC. WIND)

THIS APPROVES DOORS USING TWO (2) OR THREE (3) TRACK FRAMES
WITH ANY NUMBER OF PANELS THAT CONTAIN THE STILE CONFIGURATIONS
SHOWN ON SHEETS 4 AND 6, I.E. XX, OX, XO, XXX, OXO, OXXO,
AND THE FOLLOWING POCKET DOOR CONFIGURATIONS:
XXp, pXX, XXXp, pXXX, XXXXp, pXXXX, pXXXXp
OXXXp, pXXXO



3/16 TEMP. GLAZING DETAIL



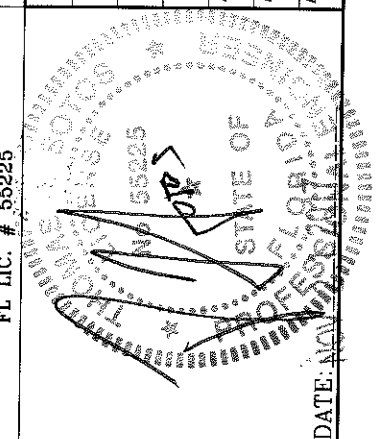
5/8 TEMP. INSULATED GLAZING DETAIL

ITEM #	PART #	QUANTITY	DESCRIPTION	MATERIAL	MANUF./SUPPLIER/REMARKS
1	L-9001	1	FRAME HEAD (2 TRACK)	6063-T6 ALUM.	PROFILE
2	L-9002	1	FRAME SILL (2 TRACK)	6063-T6 ALUM.	PROFILE
3	L-9003	2	FRAME JAMB (2 TRACK)	6063-T5 ALUM.	PROFILE
4	L-9004	1/ PANEL	PANEL TOP RAIL	6063-T5 ALUM.	PROFILE
5	L-9005	1/ PANEL	PANEL BOTTOM RAIL	6063-T5 ALUM.	PROFILE
6	L-9006	AS REQD.	LOCK STILE / FIXED STILE	6063-T5 ALUM.	PROFILE
7	L-9007	AS REQD.	SINGLE INTERLOCK STILE	6063-T5 ALUM.	PROFILE
8	L-9008	AS REQD.	ASTRAGAL STILE	6063-T6 ALUM.	PROFILE
9	L-9043	AS REQD.	3/16" GLAZING CHANNEL	TEAM PLASTICS Inc.	See Material Composition @ Sheet 8
10	FS-011	4/ PANEL	PANEL ASS'Y SCREW @ TOP RAIL	-	#10 x 5/8" P.H. - PHILLIPS
11	FS-034	2/ PANEL	PANEL ASS'Y SCREW @ BOTTOM RAIL	-	#10-24 x 1" P.H.-PHIL./ "T"
12	FS-028	8	FRAME ASSEMBLY SCREW	-	#8 x 7/16" P.H.-PHIL. / SMS
13	7519-6001-7	AS REQD.	PILE WTS'P. @ JAMB/ASTRAGAL	-	(0.187"w. x 0.200"h.)-Schlegel
14	7524-6001-6	AS REQD.	PILE WTS'P. @ TOP RAILS	-	(0.187"w. x 0.250"h.)-Schlegel
15	7529-6001-7	AS REQD.	PILE WTS'P. @ BOTTOM RAILS	-	(0.187"w. x 0.300"h.)-Schlegel
16	7520-5001-7	AS REQD.	PILE WTS'P. @ INTERLOCKS	-	(0.187"w. x 0.210"h.)-Schlegel
17		AS REQD.	SILL RISER	6063-T5 ALUM.	SILICONED IN PLACE
18	L-9018	3 OR 4 *	FIXED PANEL JAMB CLIP	6063-T5 ALUM.	GW-27153
19	FS-029	1/ CLIP	FIXED PANEL CLIP SCREW	-	#8 x 5/8" PH.-PHI / SDS
20	AR-001	1	FIXED INTERLOCK ANGLE	6063-T5 ALUM.	3"x 1 1/2"x 1 9/16"x 1/8"
21	AR-002	1	MOVING INTERLOCK ANGLE/CLIP	6063-T5 ALUM.	1 1/2" X 3/4" X 2" X 1/8"
22	L-9022	1	ASTRAGAL RETAINER CLIP	6063-T6 ALUM.	AF-10798
23	AR-020	AS REQD.	REINF. @ SINGLE INTERLOCK	A36 C.R. STEEL	1/2" X 1 1/4" BAR (36 KSI)
24	AR-021	AS REQD.	REINF. @ DOUBLE INTERLOCK\ASTRAGAL	A36 C.R. STEEL	1/2" X 1 1/2" BAR (36 KSI)
27	*	OPTIONAL	SCREEN JAMB ADAPTER	6063-T6 ALUM.	-
28	L-9028	1	FRAME HEAD (3 TRACK)	6063-T6 ALUM.	-
29	L-9029	1	FRAME SILL (3 TRACK)	6063-T6 ALUM.	-
30	L-9030	2	FRAME JAMB (3 TRACK)	6063-T5 ALUM.	-
31	L-9031	AS REQD.	DOUBLE INTERLOCK STILE	6063-T6 ALUM.	OPTIONAL
32	1071a	2/ PANEL	PANEL TOP GUIDE	ST801 Nylon 6-6	Molded Nylon- Rockwell M scale: 79
33	1072a	2/ PANEL	PANEL BOTTOM GUIDE	ST801 Nylon 6-6	Molded Nylon- Rockwell M scale: 79
34	HW4-WHL	2/ PANEL	PANEL SINGLE ROLLER		6 COMPONENT - ASS'Y 150
35	HC-038	AS REQ'D.	DOOR LOCK ASSEMBLY	-	INT. & EXT. PULLS, CAM, KEEPER
36	LII-109A	1/ PANEL	5/8" INSULATED PANEL TOP RAIL	6063-T6 ALUM.	PROFILE
37	LII-110A	1/ PANEL	5/8" INSULATED PANEL BOTTOM RAIL	6063-T5 ALUM.	PROFILE
38	LII-108	1/ PANEL	5/8" INSULATED PANEL LOCK STILE	6063-T6 ALUM.	PROFILE
39	LII-082	1/ PANEL	5/8" INSULATED PANEL INTERLOCK	6063-T6 ALUM.	PROFILE
40	LII-163	1/ PANEL	5/8" INSULATED PANEL ASTRAGAL	6063-T6 ALUM.	PROFILE
41	AF-10403	AS REQ'D.	POCKET DOOR JAMB HOOK	6063-T6 ALUM.	PROFILE
42	L-9045	AS REQ'D.	5/8 INSULATED GLAZING CHANNEL	TEAM PLASTICS Inc.	See Material Composition @ Sheet 8
43	812-25H-357	AS REQ'D.	"TruSeal" Dura Seal Swiggle Spacer	*	Black - 1/4" Air Space

* 4 ON 9/0 HIGH DOORS ONLY

PRODUCT REVISED
as complying with the Florida
Building Code
Acceptance No. 17-1212-07
Expiration Date 8/26/22
By: [Signature]
Product Control

THOMAS J. SOTOS
PROFESSIONAL ENGINEER
FL LIC. # 55225



Revision Notes:
A. Revised to Comply w/ 2010 FBC
B. Revised to Comply w/ 2014 FBC
C. Revised to Comply w/ 2017 FBC

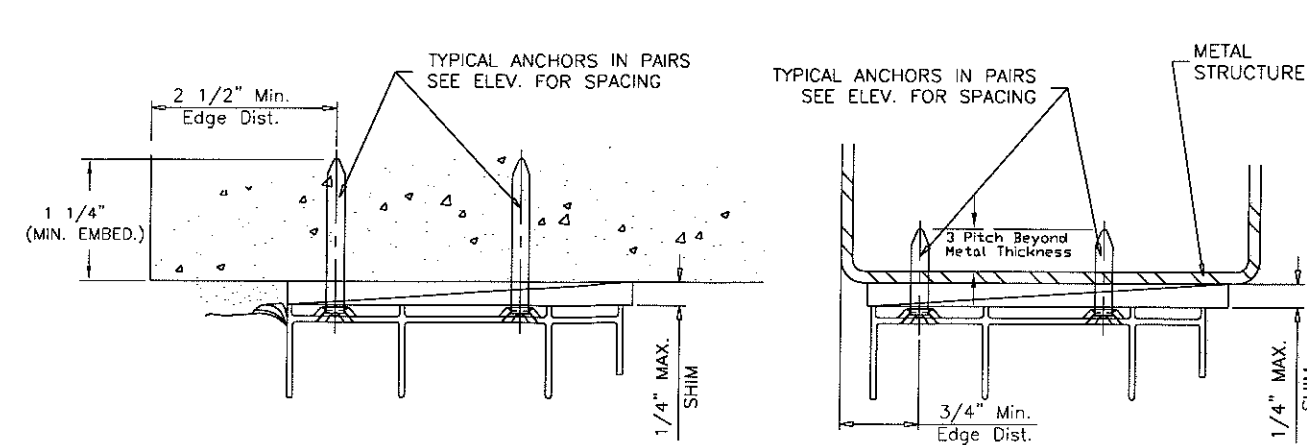
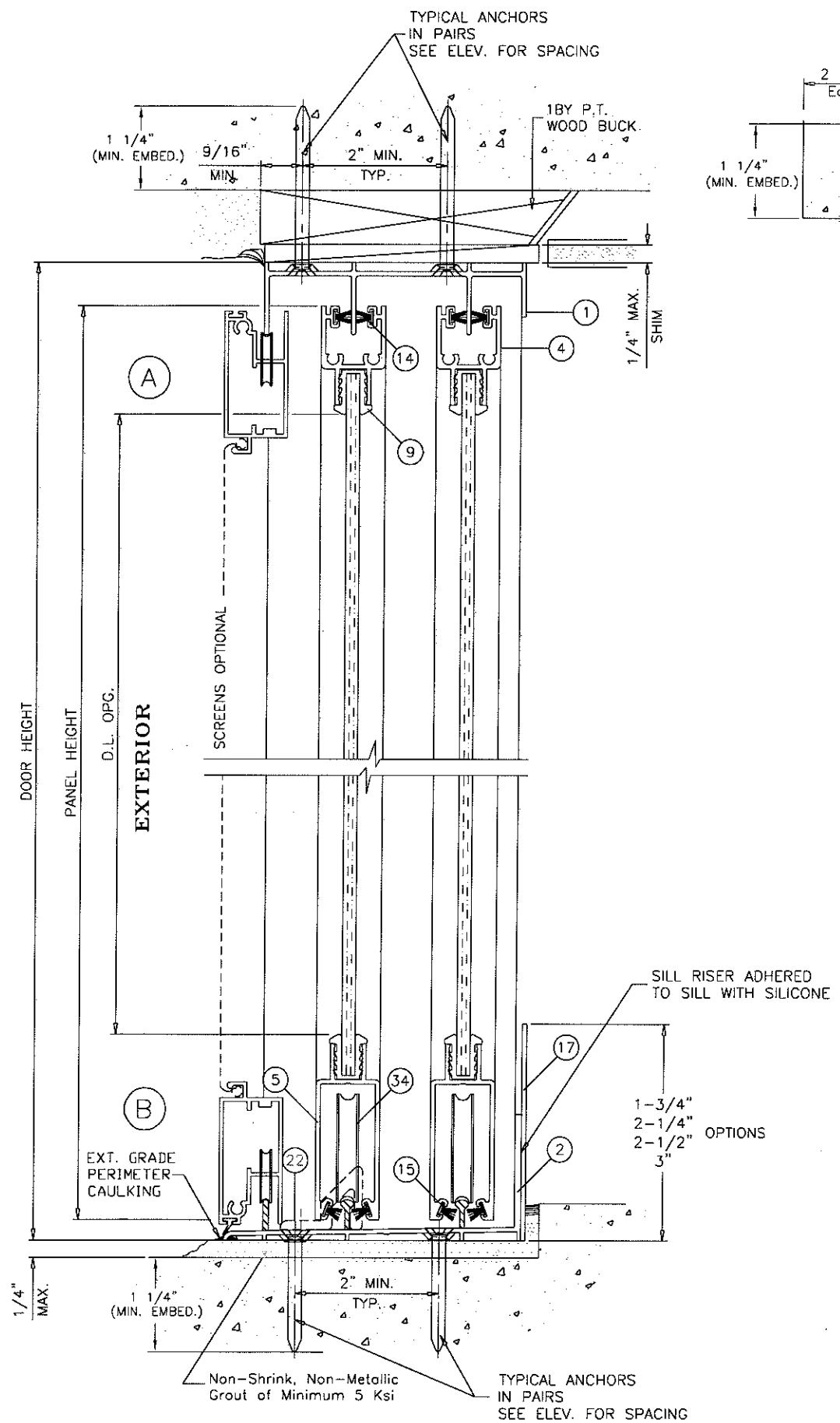
Drawn By: N. ERAZO
Date Drawn: 06/04/09
Revised By: N. ERAZO
Date Revised: 11/01/17
Revision Level: C
Scale:

LAWSON
INDUSTRIES, INC.

8501 N.W. 90 ST.
MEDLEY, FLORIDA 33166
PH No. (305) 696-8660

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS
SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
STANDARD STEEL REINFORCEMENT
BILL OF MATERIALS, GLAZING DETAILS & DP LOAD CHARTS

Drawing Number: 19000-0902
Sheet: 2 OF 8
Revision #: [Blank]



WOOD BUCKS AND METAL STRUCTURES NOT BY LAWSON IND. MUST SUPPORT LOADS IMPOSED BY GLAZING SYSTEM AND TRANSFER THEM TO THE BUILDING STRUCTURE.

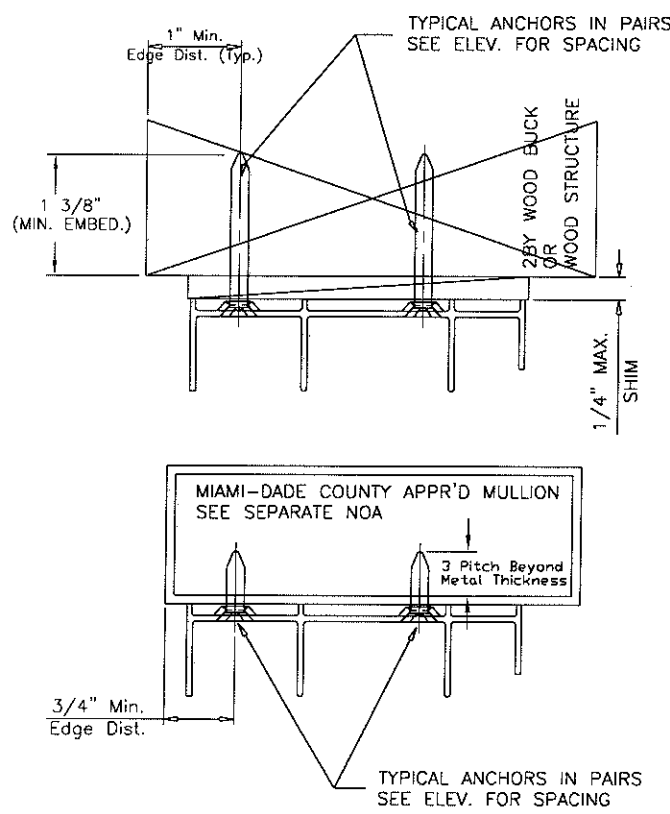
TYPICAL ANCHORS: (SEE ELEV. FOR SPACING)
 1/4" DIA TAPCONS by ITW BUILDDEX (Fy= 100 Ksi, Fu= 125Ksi)
 INTO 2BY WOOD BUCKS OR WOOD STRUCTURE
 1-3/8" MIN. PENETRATION INTO WOOD
 THRU 1BY WOOD BUCKS INTO MASONRY OR CONC.
 1-1/4" MIN. EMBED INTO MASONRY OR CONC.
 DIRECTLY INTO CONCRETE OR MASONRY
 1-1/4" MIN. EMBED INTO CONCRETE OR MASONRY

#14 SMS OR SELF DRILLING SCREWS - GRADE 5
 INTO METAL STRUCTURES
 STEEL : 12 GA. MIN. THICK - 0.105" (Fy = 36 KSI MIN.)
 ALUMINUM : 1/8" THK. MIN. (6063-T5 MIN.)
#10 SMS - GRADE 2
 INTO MIAMI-DADE COUNTY APPROVED MULLIONS (MIN. THK. = 1/8")
 (NO SHIM SPACE)

TYPICAL EDGE DISTANCES
 INTO CONCRETE AND MASONRY = 2-1/2" MIN.
 INTO WOOD STRUCTURE = 1" MIN. (OR AS SHOWN)
 INTO METAL STRUCTURE = 3/4" MIN.

SUBSTRATES:
 WOOD BUCK (P.T.) AT HEAD OR JAMBS SG = 0.55 MIN.
 CONCRETE AT HEAD, SILL OR JAMBS F'c = 3000 PSI MIN.
 C-90 GROUT / FILLED BLOCK AT JAMBS F'm = 2000 PSI MIN.

SEALANTS:
 ALL FRAME AND PANEL JOINT, INSTALLATION SCREWS AND HEADS OF ANCHOR SCREWS AT SILL TO BE SEALED WITH SEALANT.



MIAMI-DADE COUNTY APPR'D MULLION
 SEE SEPARATE NOA

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No 17-1212-07
 Expiration Date 8/26/22
 Thomas J. Sotos
 Miami Desk Product Control

TWO (2) TRACK SECTION

8501 N.W. 90 ST.
 MEDLEY, FLORIDA 33166
 PH No. (305) 696-8660

LAWSON
 INDUSTRIES, INC.

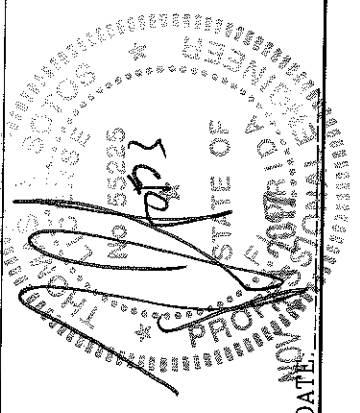
MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS
 SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
 STANDARD STEEL REINFORCEMENT
 2 TRACK VERTICAL SECTIONS, ANCHOR DETAILS & NOTES

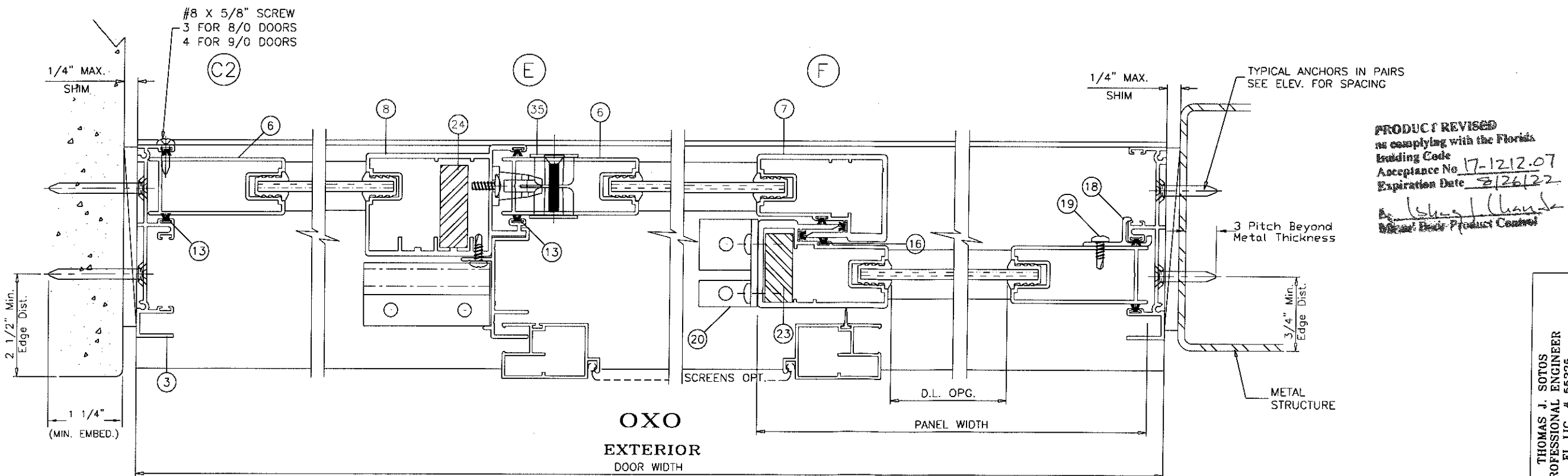
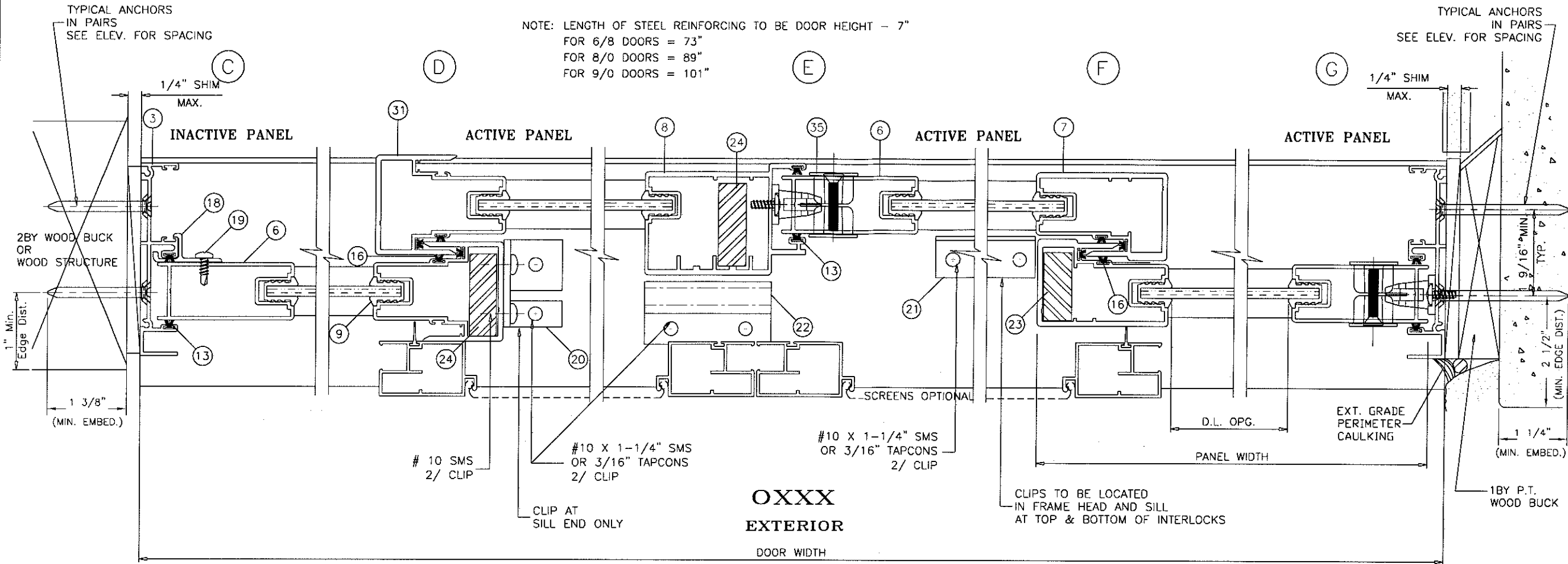
Revision Notes:

A.	Revised to Comply w/ 2010 FBC
B.	Revised to Comply w/ 2014 FBC
C.	Revised to Comply w/ 2017 FBC

Drawn By:	N. ERAZO	Date Drawn:	06/04/09
Revised By:	N. ERAZO	Date Revised:	11/01/17
Revision Level:	C	Scale:	

THOMAS J. SOTOS
 PROFESSIONAL ENGINEER
 FL LIC. # 55225





TWO (2) TRACK SECTION

LAWSON INDUSTRIES, INC.

8501 N.W. 90 ST.
 MEDLEY, FLORIDA 33166
 PH No. (305) 696-8660

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

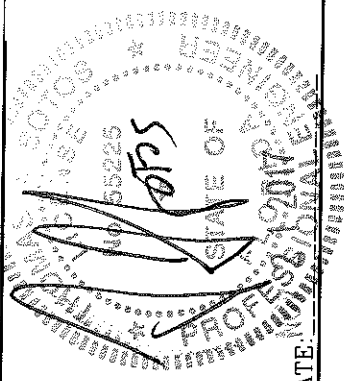
SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
 STANDARD STEEL REINFORCEMENT
 2 TRACK HORIZONTAL CROSS SECTIONS

Revision Notes:

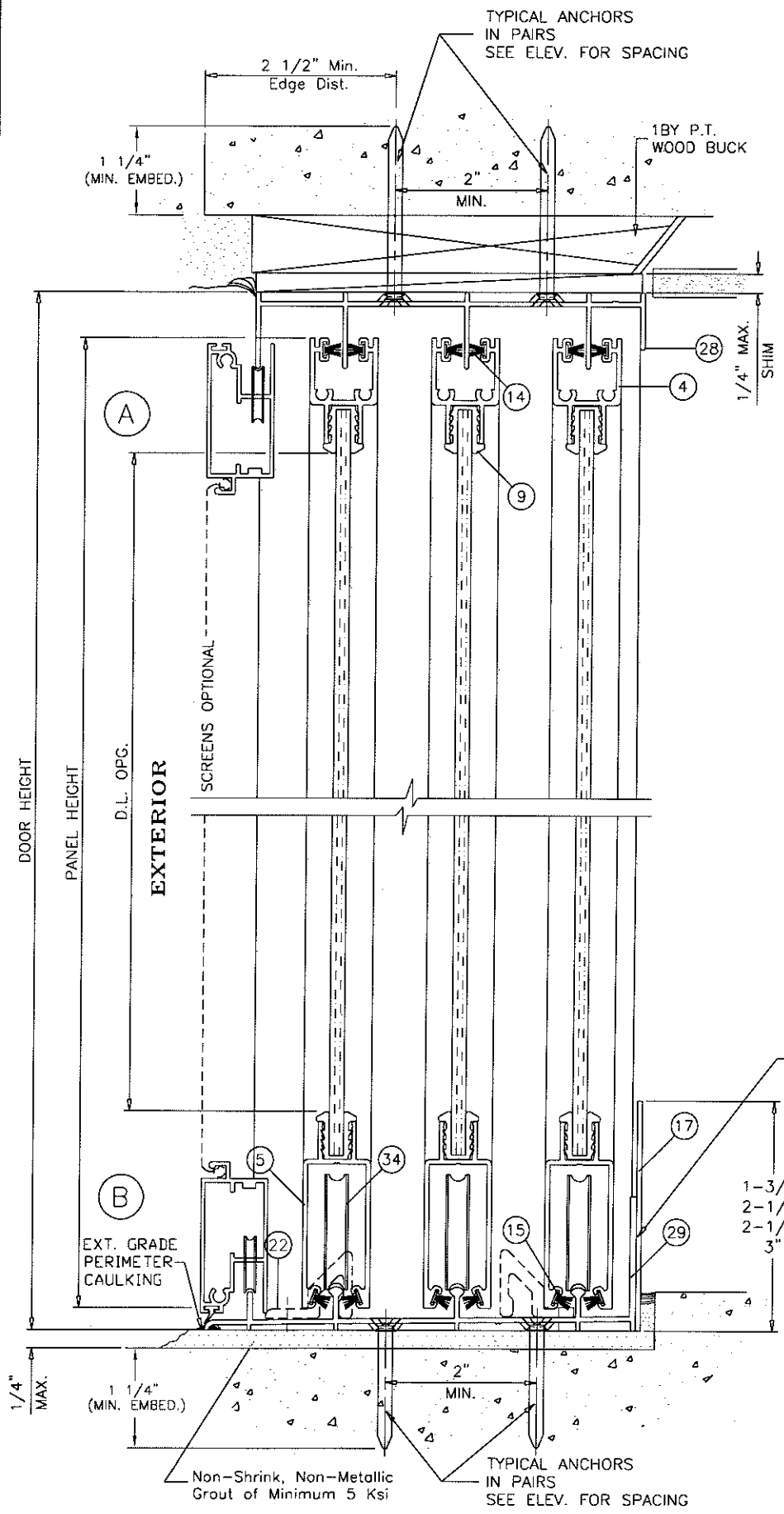
A. Revised to Comply w/ 2010 FBC
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C. Revised to Comply w/ 2017 FBC

Date Drawn:	06/04/09
Date Revised:	11/01/17
Scale:	

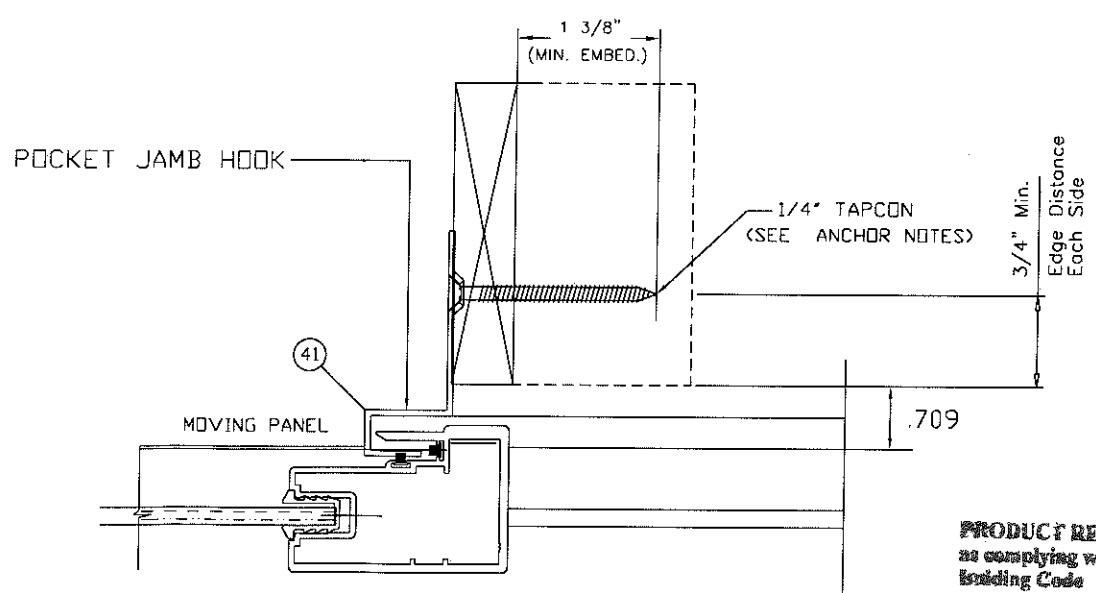
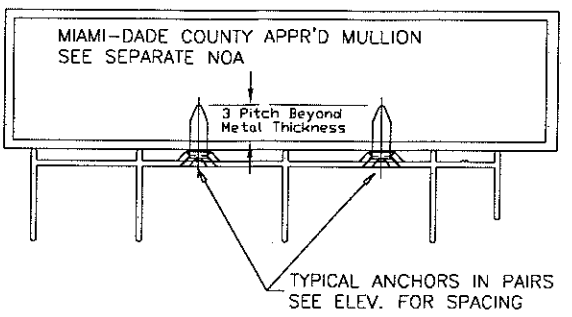
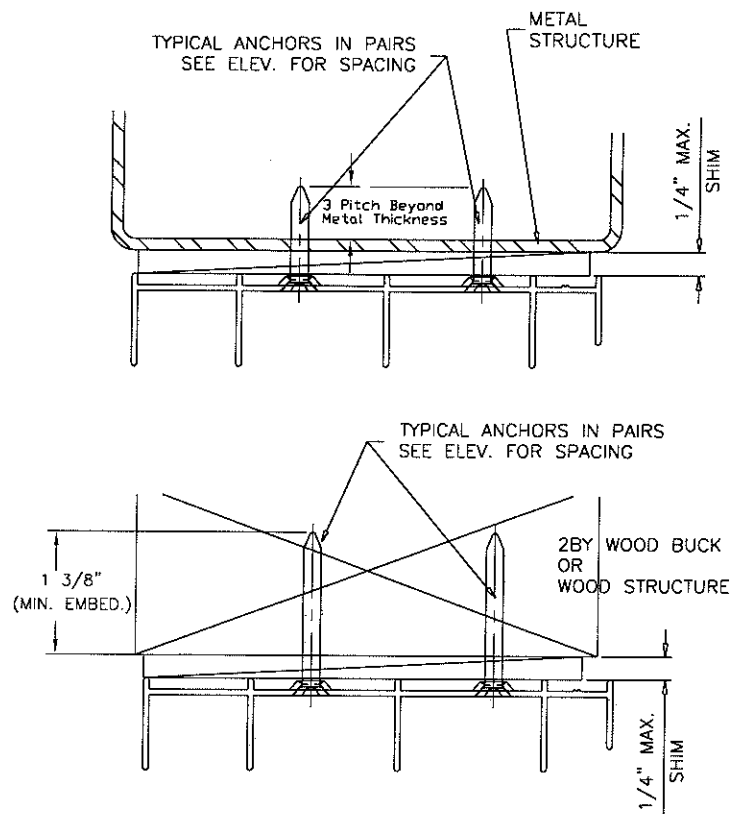
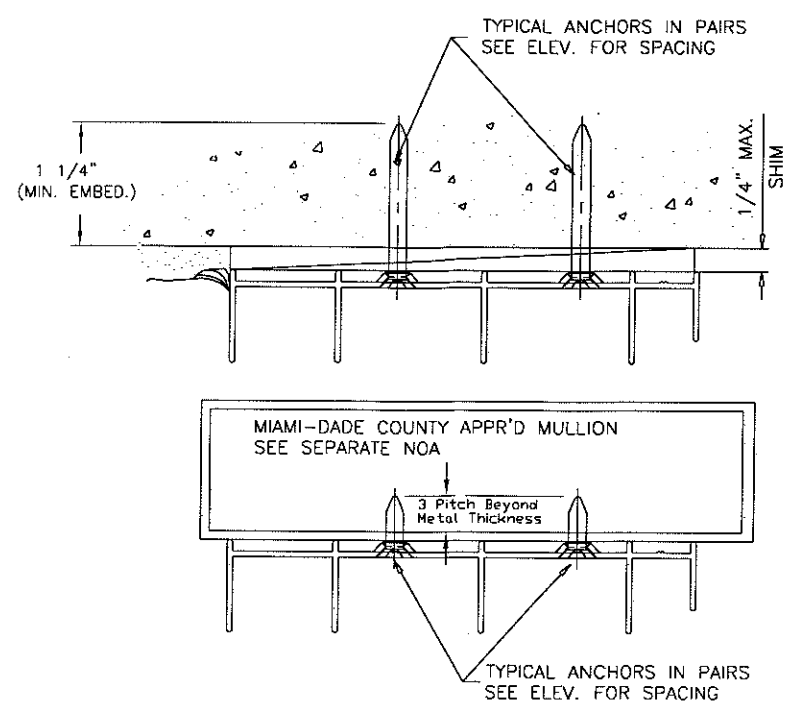
THOMAS J. SOTOS
 PROFESSIONAL ENGINEER
 FL LIC. # 55225



PRODUCT REVISED
 to comply with the Florida
 Building Code
 Acceptance No 17-1212.07
 Expiration Date 8/26/22
[Signature]
 Project Product Control



THREE (3) TRACK SECTION



POCKET DOOR JAMB ANCHOR DETAIL

PRODUCT REVISED
 as complying with the Florida
 Building Code
 Acceptance No. 17-1212-07
 Expiration Date 6/26/22
 By: [Signature]
 Mike's Door Product Control

8501 N.W. 90 ST.
 MEDLEY, FLORIDA 33166
 PH No. (305) 696-8660

LAWSON
 INDUSTRIES, INC.

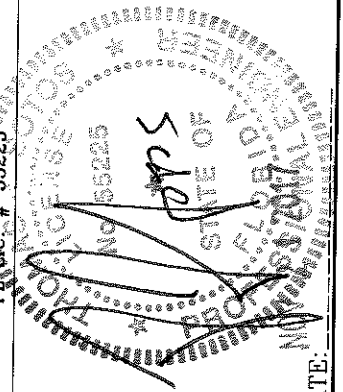
MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS
 SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
 STANDARD STEEL REINFORCEMENT
 3 TRACK VERTICAL CROSS SECTIONS, ANCHOR DETAILS & NOTES

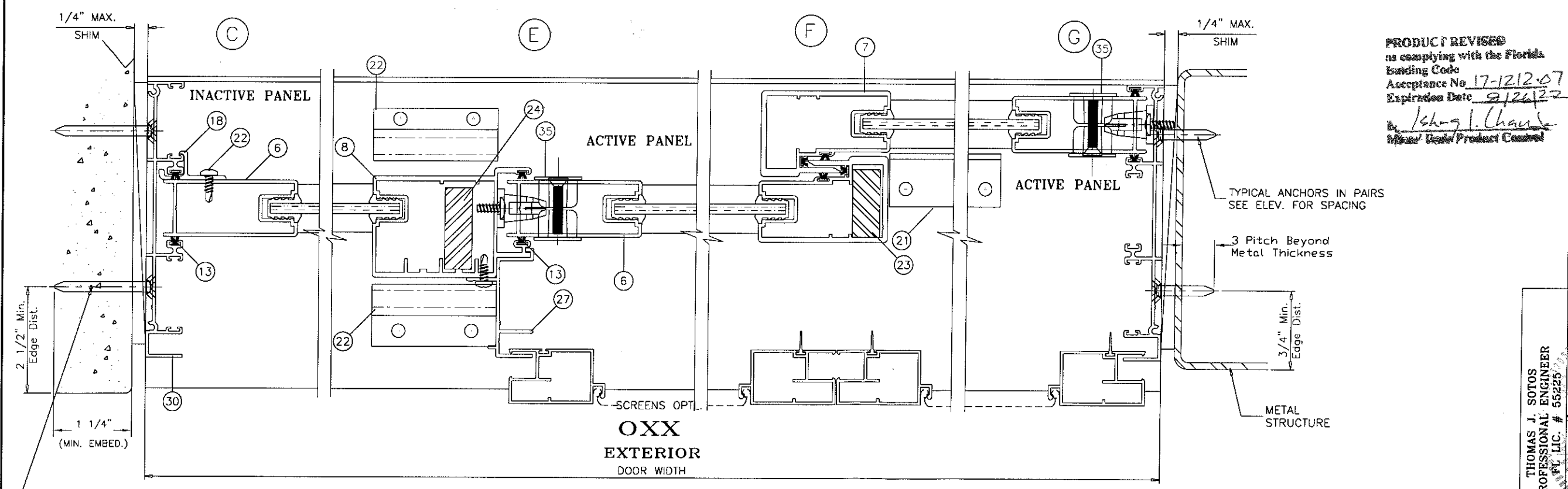
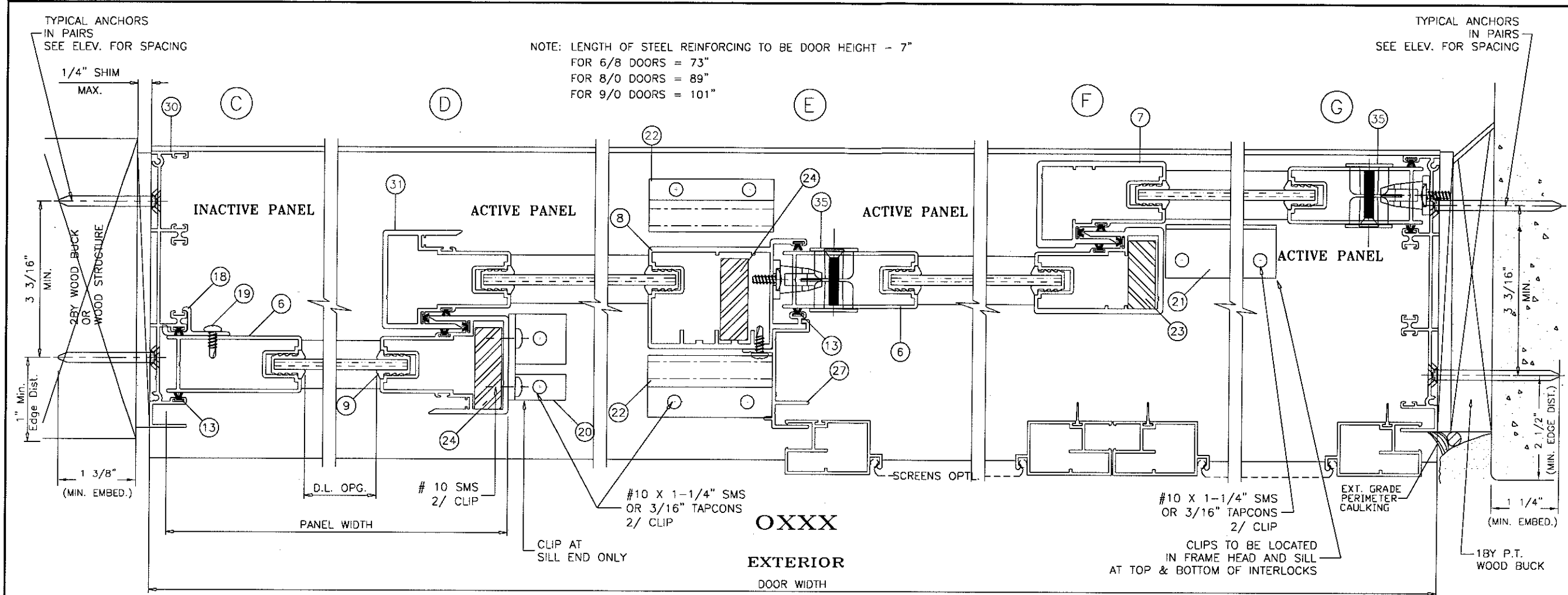
Revision Notes:

A.	Revised to Comply w/ 2010 FBC
B.	Revised to Comply w/ 2014 FBC
C.	Revised to Comply w/ 2017 FBC

Drawn By:	N. ERAZO	Date Drawn:	06/04/09
Revised By:	N. ERAZO	Date Revised:	11/01/17
Revision Level:	C	Scale:	

THOMAS J. SOTOS
 PROFESSIONAL ENGINEER
 FL. LIC. # 55225





THREE (3) TRACK SECTION

NOTE: LENGTH OF STEEL REINFORCING TO BE DOOR HEIGHT - 7"
 FOR 6/8 DOORS = 73"
 FOR 8/0 DOORS = 89"
 FOR 9/0 DOORS = 101"

TYPICAL ANCHORS
 IN PAIRS
 SEE ELEV. FOR SPACING

TYPICAL ANCHORS
 IN PAIRS
 SEE ELEV. FOR SPACING

LAWSON
 INDUSTRIES, INC.

8501 N.W. 90 ST.
 MEDLEY, FLORIDA 33166
 PH No. (305) 696-8660

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

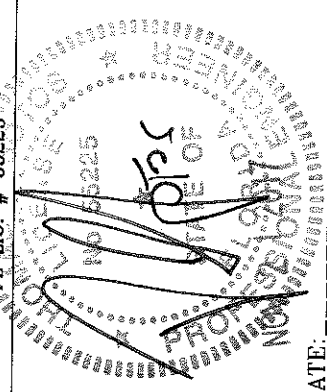
SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
 STANDARD STEEL REINFORCEMENT
 3 TRACK HORIZONTAL CROSS SECTIONS

Product Reference Number: L9000-0902 Sheet: 6 OF 8 Revision #: 17-12-07

PRODUCT REVISED
 no complying with the Florida
 Building Code
 Acceptance No. 17-1212-07
 Expiration Date 9/26/22
N. Erazo
 Manufacturer Product Control

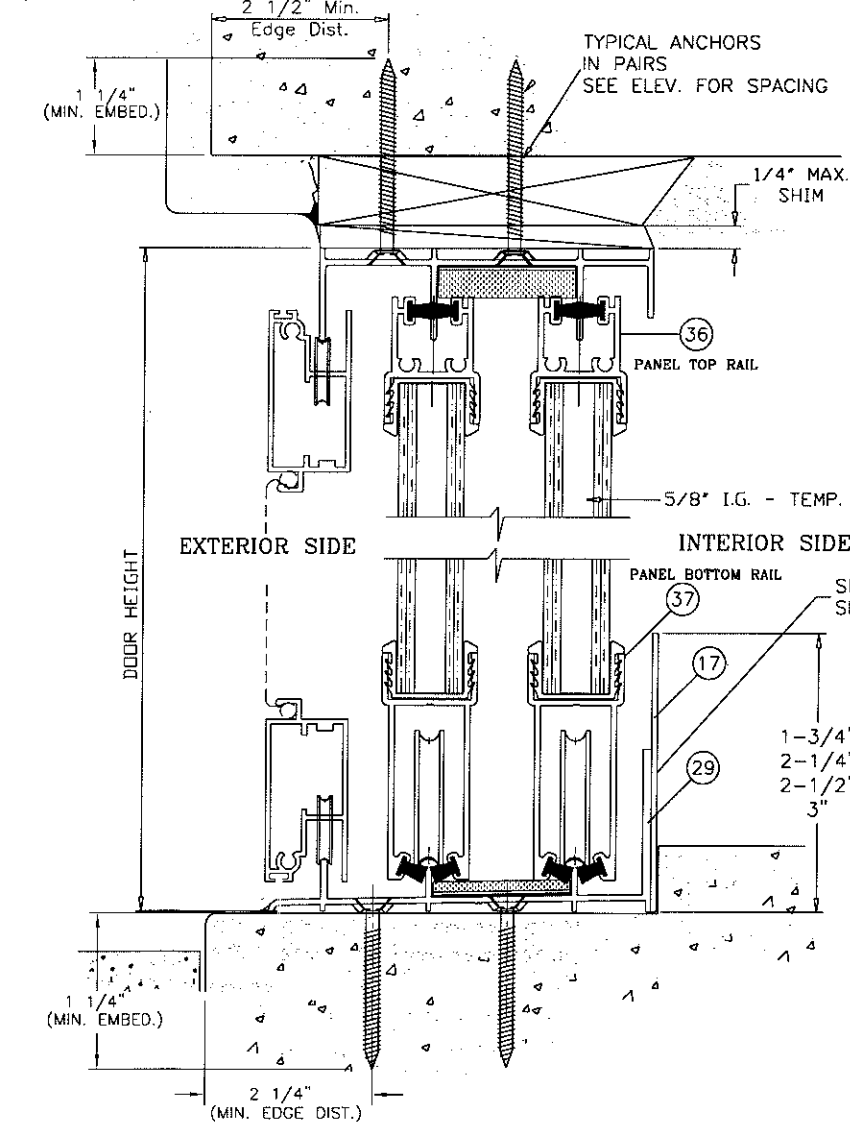
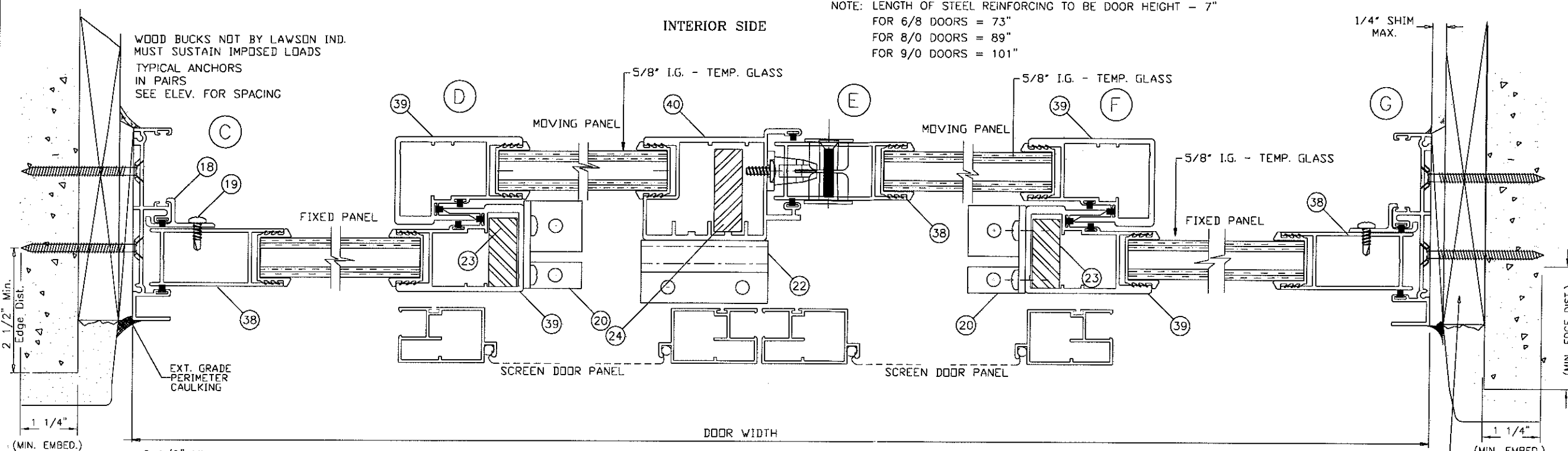
Revision Notes:	A. Revised to Comply w/ 2010 FBC
	B. Revised to Comply w/ 2014 FBC
	C. Revised to Comply w/ 2017 FBC
Drawn By:	N. ERAZO
Date Drawn:	06/04/09
Revised By:	N. ERAZO
Date Revised:	11/01/17
Revision Level:	C

THOMAS J. SOTOS
 PROFESSIONAL ENGINEER
 FL LIC. # 55225

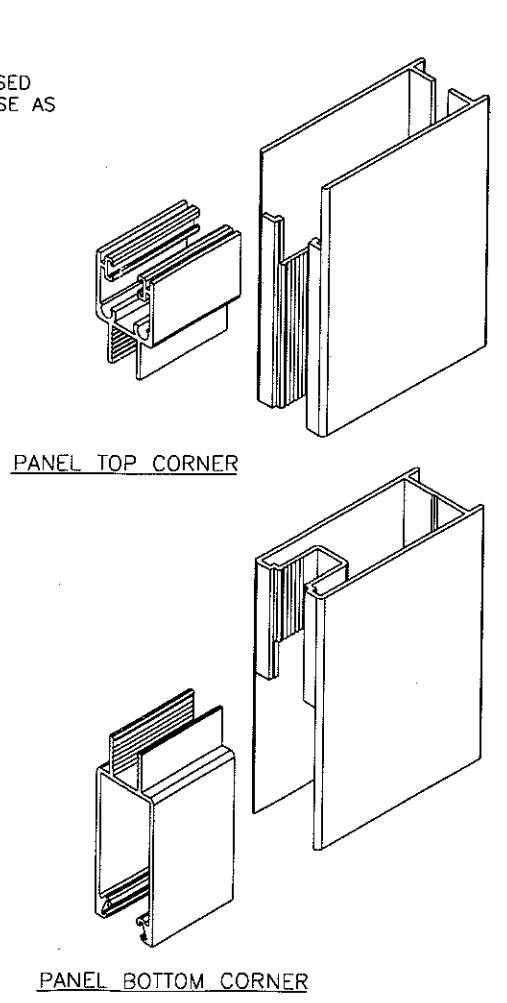


DATE:

NOTE: LENGTH OF STEEL REINFORCING TO BE DOOR HEIGHT - 7"
 FOR 6/8 DOORS = 73"
 FOR 8/0 DOORS = 89"
 FOR 9/0 DOORS = 101"



Note:
 INSULATED PANELS APPROVED TO BE USED
 IN ANY CONFIGURATION SIMILAR TO THOSE AS
 SHOWN ON SHEETS 4, 5, & 6.



PRODUCT REVISED
 is complying with the Florida
 Building Code
 Acceptance No. 17-1212-07
 Expiration Date 8/26/22
N. Erazo
 Major State Product Control

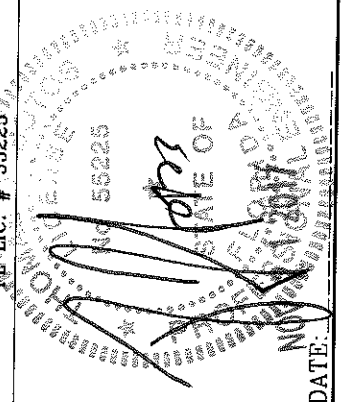
LAWSON
 INDUSTRIES, INC.

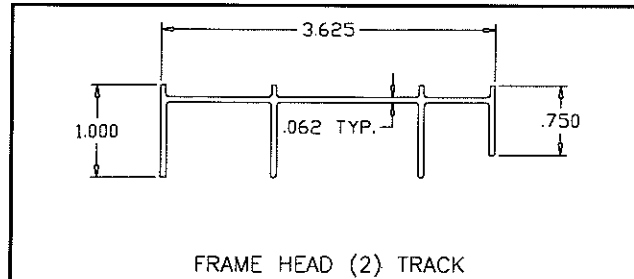
8501 N.W. 90 ST.
 MEDLEY, FLORIDA 33166
 PH No. (305) 696-8660

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS
 SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
 STANDARD STEEL REINFORCEMENT
 INSULATED DOOR PANEL SECTIONS & PANEL TYPE DETAILS

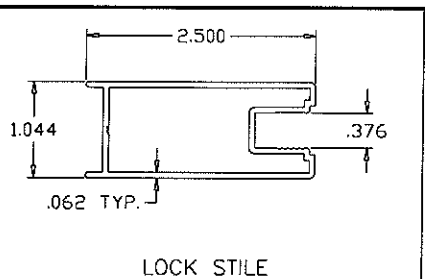
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	B. Revised to Comply w/ 2014 FBC
	C. Revised to Comply w/ 2017 FBC
Drawn By:	N. ERAZO
Date Drawn:	08/04/09
Revised By:	N. ERAZO
Date Revised:	11/01/17
Revision Level:	C

THOMAS J. SOTOS
 PROFESSIONAL ENGINEER
 F.L.I.C. # 55225

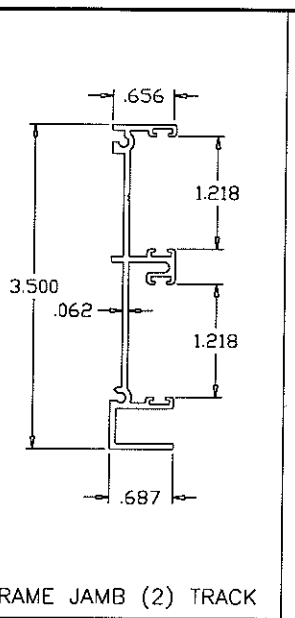




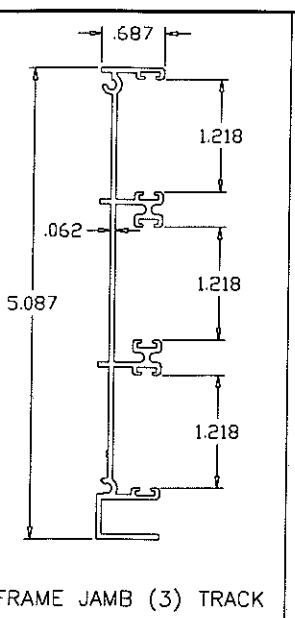
FRAME HEAD (2) TRACK



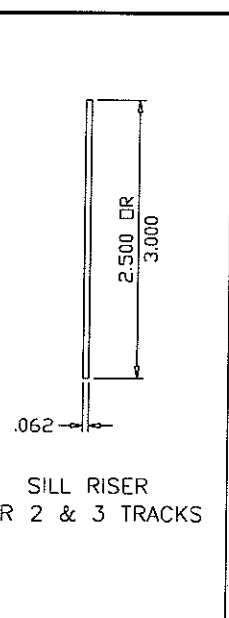
LOCK STILE



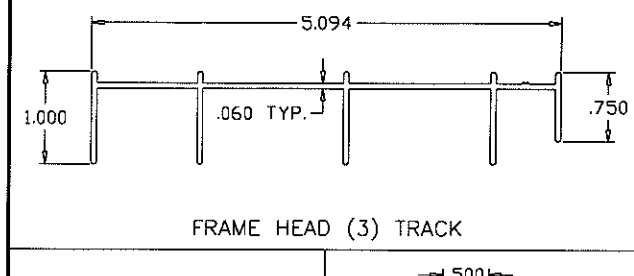
FRAME JAMB (2) TRACK



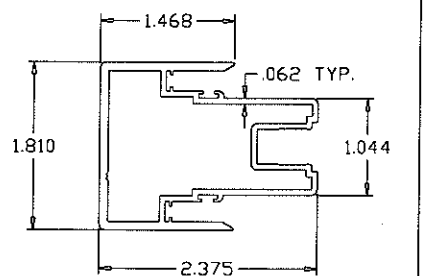
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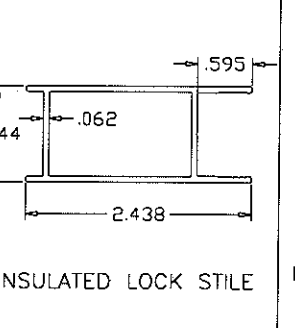
SILL RISER FOR 2 & 3 TRACKS



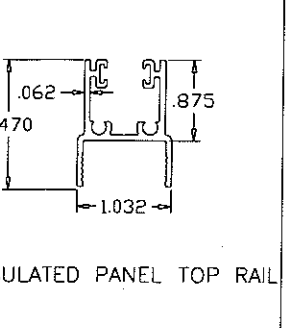
FRAME HEAD (3) TRACK



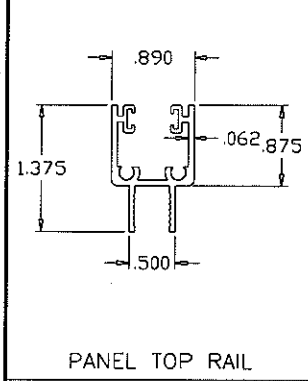
DOUBLE INTERLOCK



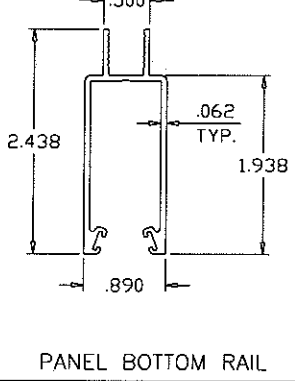
INSULATED LOCK STILE



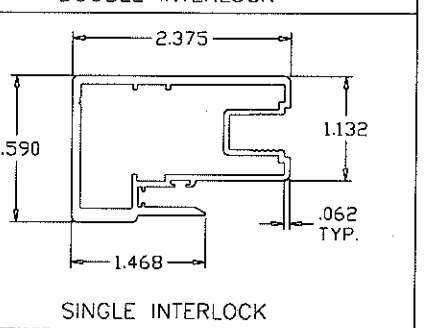
INSULATED PANEL TOP RAIL



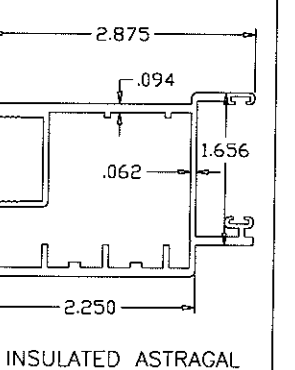
PANEL TOP RAIL



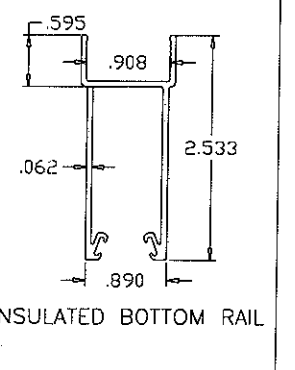
PANEL BOTTOM RAIL



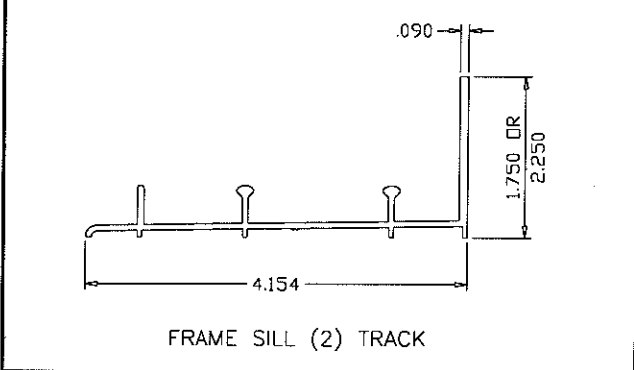
SINGLE INTERLOCK



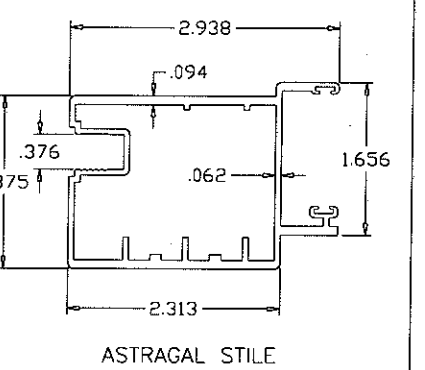
INSULATED ASTRAGAL



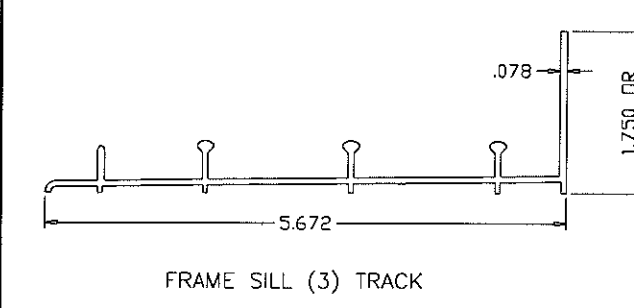
INSULATED BOTTOM RAIL



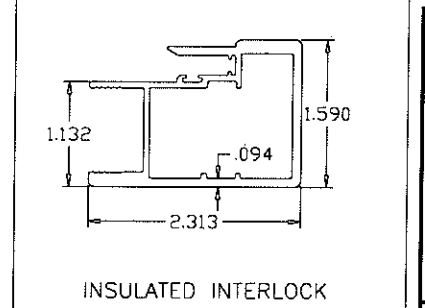
FRAME SILL (2) TRACK



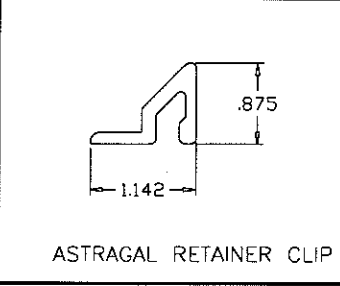
ASTRAGAL STILE



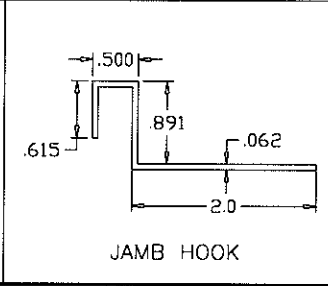
FRAME SILL (3) TRACK



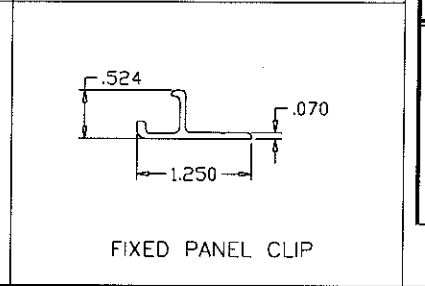
INSULATED INTERLOCK



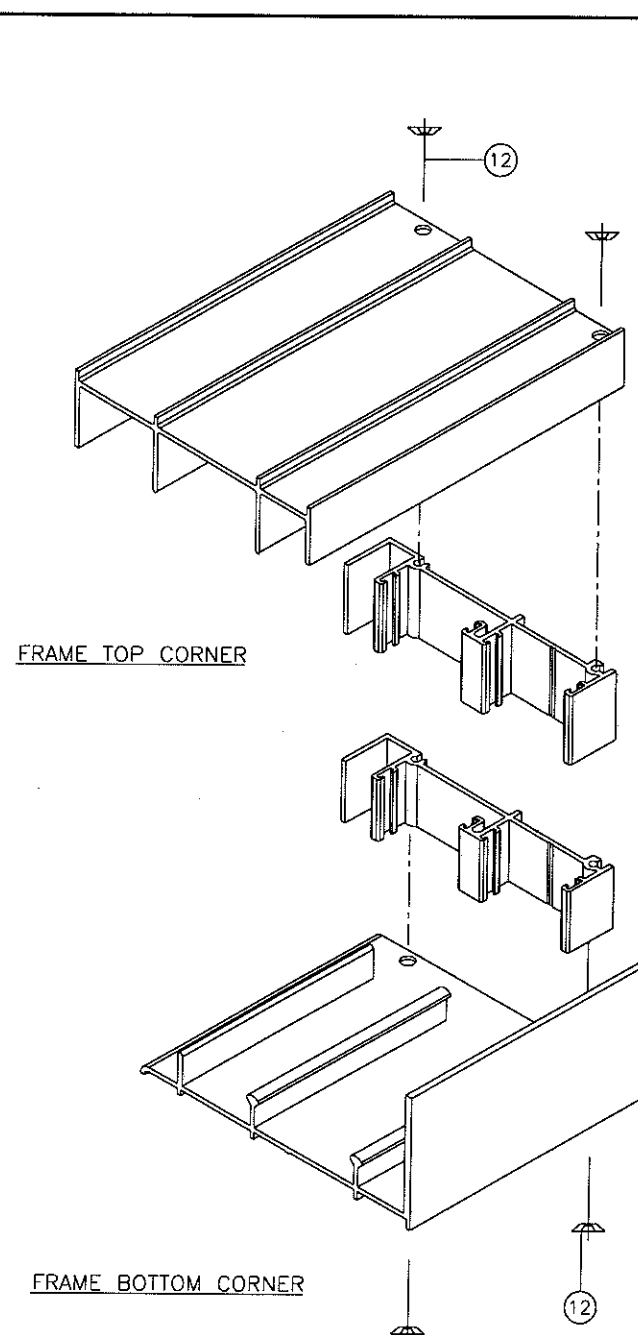
ASTRAGAL RETAINER CLIP



JAMB HOOK



FIXED PANEL CLIP



FRAME TOP CORNER

FRAME BOTTOM CORNER

Flexible Vinyl (FPVC) Composition - Team Plastics, Inc.

***1. FPVC Black: Compound No. 7200-75**

PHYSICAL		ASTM NO.
Durometer Hardness "A", 10 sec	75	D-2240
Specific Gravity	1.45	D-792
Tensile Strength, PSI	1640	D-638
Ultimate Elongation, %	340.0	D-638
Modulus @ 100% Elongation, PSI	765.0	D-638
Impact Brittleness	-31.0	D-746

***2. FPVC White: Compound No. 7267-75**

PHYSICAL		ASTM NO.
Durometer Hardness "A", 10 sec	75	D-2240
Specific Gravity	1.45	D-792
Tensile Strength, PSI	1640	D-638
Ultimate Elongation, %	325.0	D-638
Modulus @ 100% Elongation, PSI	765.0	D-638
Impact Brittleness	-30.0	D-746

8501 N.W. 90 ST.
MEDLEY, FLORIDA 33166
PH No. (305) 696-8660

LAWSON INDUSTRIES, INC.

MANUFACTURER OF QUALITY ALUMINUM WINDOWS AND GLASS DOORS

SGD-9000 ALUMINUM SLIDING GLASS DOOR (N.I.)
STANDARD STEEL REINFORCEMENT
EXTRUSION SECTION DRAWINGS & FRAME ASSEMBLY DETAIL

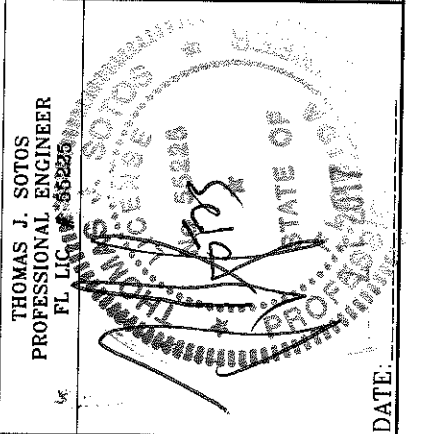
Drawing Number: L9000-0902
Sheet: 8 OF 8
Revision #:

Revision Notes:

A. Revised to Comply w/ 2010 FBC
B. Revised to Comply w/ 2014 FBC
C. Revised to Comply w/ 2017 FBC

Drawn By: N. ERAZO	Date Drawn: 06/04/09
Revised By: N. ERAZO	Date Revised: 11/01/17
Revision Level: C	Scale:

PRODUCT REVISED
in compliance with the Florida Building Code
Acceptance No. 17-1212-07
Expiration Date 8/26/2022
A. Ishaq I. Chavala
Manufacturing Product Control



DATE: